

The series for small to medium-scale production

DF 12

Featuring 3 small workpiece holders, this type of machine is designed for small-scale production.

Equipment

- Sturdy aluminium frame
- Bench machine
- Octagonal process container made of stainless steel
- Tilt holder
- Speed control via frequency inverter
- Display with indication of speed, working time and error messages

Optional equipment

- Bottom frame
- Other holders

Width x Depth x Height [mm]	Weight [kg]	Power input [kVA / V]	Workpiece holders [pcs.]
720 x 590 x 1100	83	0.4 / 230	3



The series for small to medium-scale production

CDF

A combination of the CF9 centrifugal disc finishing machine for grinding and the DF12 drag finishing machine for polishing. It is to be recommended as a low-cost alternative to procuring individual machines, especially for jewellery manufacturers with ring production.

Standard equipment

- Sturdy aluminium frame
- Bench machine
- 9 litre process container (CF)
- Octagonal process container made of stainless steel (DF)
- Standard mount for workpiece holder
- Speed control via frequency inverter

Optional equipment

- Bottom frame
- Screen for separating the workpieces

Width x Depth x Height [mm]	Weight [kg]	Power input [kVA / V]	Workpiece holders [pcs.]
200 x 650 x 1100	130	1.3 / 230	3



The series for small to medium-scale production

Series DF 35

Featuring 3 workpiece holders, this type of machine is designed for medium-scale production.

Standard equipment

- Sturdy aluminium frame
- Stand-alone machine
- Octagonal process container made of stainless steel
- Standard mount for workpiece holder
- Speed control via frequency inverter
- Deposit area

Optional equipment

- Computer-based process control with display
- Automatic paste dosing
- Water cooling for reducing granules temperature
- Wagon for changing the process containers
- Over 100 different holders for a diverse range of applications

Width x Depth x Height [mm]	Weight [kg]	Power input [kVA / V]	Workpiece holders [pcs.]
960 x 780 x 1850	190	1.2 / 230	3



The series for large-scale industrial production

Series DF 70

Featuring 5 workpiece holders, this type of machine is designed for large-scale industrial production.

Standard equipment

- Sturdy aluminium frame
- Stand-alone machine
- Octagonal process container made of stainless steel
- Standard mount for workpiece holder
- Speed control via frequency inverter
- Deposit area

Optional equipment

- Computer-based process control with display
- Automatic paste dosing
- Water cooling for reducing granules temperature
- Wagon for changing the process containers

Width x Depth x Height [mm]	Weight [kg]	Power input [kVA / V]	Workpiece holders [pcs.]
1170 x 1100 x 1850	265	2.0 / 230	5



The series for large-scale industrial production

Series DF Pharma

Stainless steel version with HD paintwork.
Conforming to the guidelines for surface finishing in
the pharmaceuticals and food industries.
(Available as Series DF 35; DF 70; DF 140)

Standard equipment

- Sturdy aluminium frame
- Stand-alone machine
- Octagonal process container made of stainless steel
- Standard mount for workpiece holder
- Speed control via frequency inverter
- Work room lighting
- Hood
- Deposit area

Optional equipment

- Computer-based process control with display
- Automatic paste dosing
- Water cooling for reducing granules temperature
- Wagon for changing the process containers
- Various holders for polishing male and female dies, also quick-clamping holders with locating surfaces made of food-grade plastic
- Connection to extraction system



Width x Depth x Height [mm]	Weight [kg]	Power input [kVA / V]	Workpiece holders [pcs.]
For specifications, see respective series (height of DF 35 / DF 70 -> 2100 mm).			

The series for large-scale industrial production

Series DF 140

Featuring 10 workpiece holders, this type of machine is designed for large-scale industrial production.

Standard equipment

- Sturdy aluminium frame
- Stand-alone machine
- Octagonal process container made of stainless steel
- Standard mount for workpiece holder
- Speed control via frequency inverter
- Work room lighting
- Computer-based process control with display
- Deposit area

Optional equipment

- Additional second drive for independent holder speed
- Automatic paste dosing
- Water cooling for reducing granules temperature
- Holder



Width x Depth x Height [mm]	Weight [kg]	Power input [kVA / V]	Workpiece holders [pcs.]
1650 x 1300 x 2380	835	5.0 / 400	10

